Box couplers

MIL-STD-1553 Databus products for aeronautics applications



www.axon-cable.com

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30X couplers

Advantages of removable box couplers

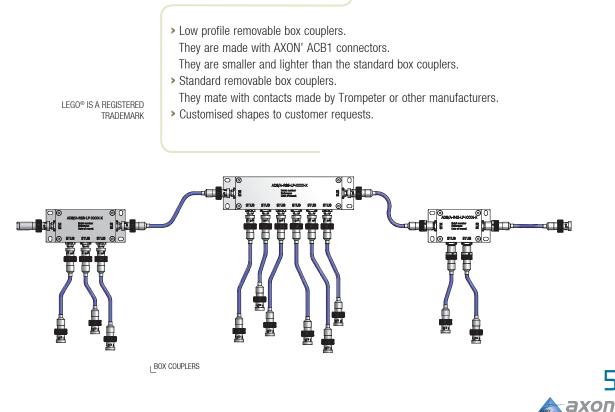
- Removable databus box couplers allow the user to build its databus network as a lego[®].
- > The box coupler can be offered as a standard component.
- > The user can build its databus network for itself : branches can be easily changed
- > Box couplers are easy to use for prototypes
- > Box couplers are easy to use for lab testing or for land applications
- > They allow for easy maintenance and handling

The major drawbacks of box couplers (also called dismountable couplers) are the weight and the fixation mode.

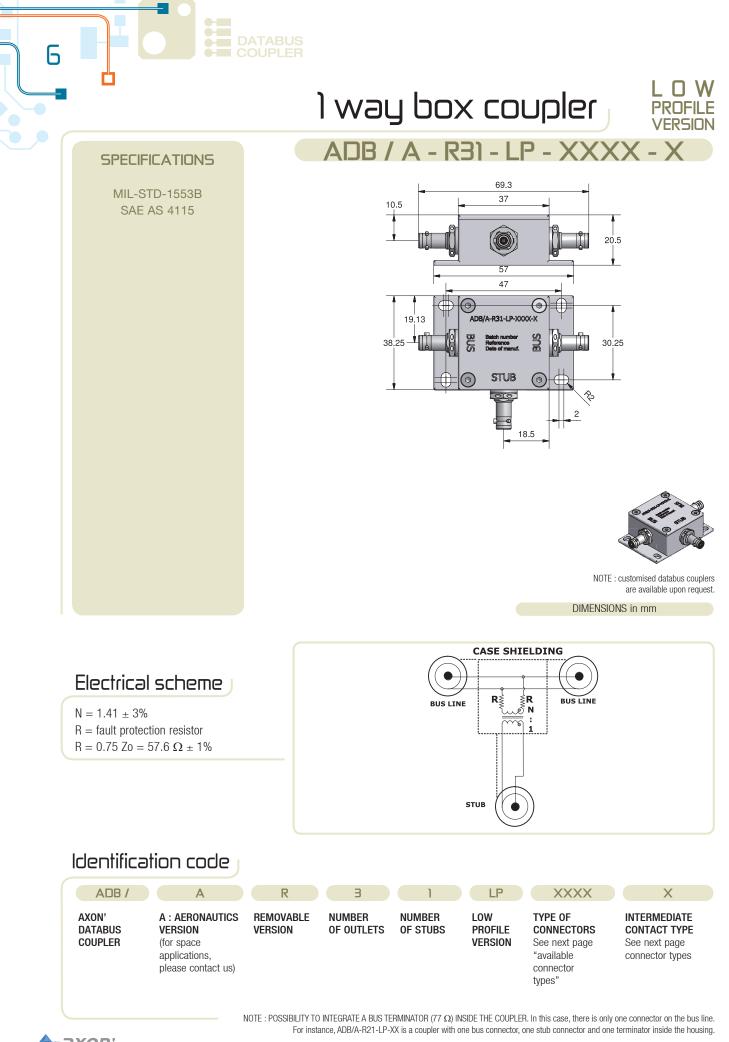
Box couplers are heavier than inline couplers (see page 12).

As far as the fixation mode is concerned, the network designer has to plan them quite early in the design phase.

Different versions



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PARAMETERS	REQUIRED	ACTUAL
Nominal line impedance (*)	$77 \pm 7 \Omega$	$77 \pm 7 \Omega$
Turn ratio	$\sqrt{2 \pm 3 \%}$	$\sqrt{2 \pm 3 \%}$
CMR	< -45 dB mini at 1 MHz	< -45 dB mini at 1 MHz
Input impedance	$>$ 3000 Ω in the frequency range (75 KHz to 1 MHz) and in the indicated temp. range (-65°C to 150°C)	> 3000 Ω
Fault protection insulation resistors in series on each bus winding connection	0.75 Zo ± 2 %	57.6 Ω ± 1 %
Insulation resistance between : - bus / stub - inner contacts / shield	100 MΩ 100 MΩ	$>$ 1 000 M Ω at 250 Vpc $>$ 1 000 M Ω at 500 Vpc
Shield continuity	-	50 m Ω maximum.
Shield coverage	Connection 75 %	Connection 100 %
Dielectric withstanding strength : - between shield and inner wires	500 V rms	500 V rms

(*) Impedance : seen from the stub when the bus line is loaded with Zo at both sides of the coupler.

Mechanical and environmental characteristics

PARAMETERS
Operating temperature : -65°C to +150°C
Weight : < 85 g
Excellent vibration and shock resistance
Excellent resistance to thermal stress

PARAMETERS
Resistance to salt spray (48 hours) according to EN 2591-307
MTBF available following MIL-HDBK 217

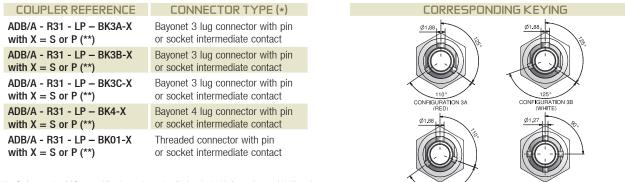
(environment and operating temperature to be specified)

Transformer characteristics

PARAMETERS	REQUIRED VALUES	NOMINAL VALUES OR AXON' REQUIRED VALUES	
	(MIL-STD-1553 or SAE AS 4115)	NOMINAL VALUES	REQUIRED BY AXON' / QUALITY PLAN
Curie point	-	-	Over 195°C
Turn ratio	$\sqrt{2 \pm 3 \%}$	$\sqrt{2 \pm 3}$ %	$\sqrt{2 \pm 3 \%}$
Secondary DC resistance	$Rs < 5 \Omega$	$Rs = 2 \Omega$	$Rs < 2.5 \Omega$
Insulation resistance (winding to winding)	$Ri > 100 M\Omega$	-	$Ri > 1\ 000\ M\Omega$ with a 250 Vpc test voltage
Primary open circuit impedance (from 75 kHz to 1 MHz)	$ Z >3~k\Omega$ on full temperature operating range	$ Z > 10 \text{ k}\Omega \text{ at } 25^{\circ}\text{C}$ $ Z > 4.8 \text{ k}\Omega \text{ at } -65^{\circ}\text{C}$ $ Z > 4 \text{ k}\Omega \text{ at } -85^{\circ}\text{C}$	$ Z \geq 9.4 \ \text{k}\Omega$ at 25°C (***)
Primary parallel inductance	-	Lp = 22 mH	$Lp \ge 20 \text{ mH}$
Primary parallel capacitance	-	Cp = 10 pF	$Cp \le 11.4 \text{ pF}$
Inter-winding capacitance	-	Ci = 45 pF	-
Primary leakage inductance	-	-	$Lf \le 6 \mu H$
Droop (*)	D < 20 %	D = 4.5 % (**)	D < 20 %
Overshoot and ringing (*)	$0 < \pm 1 V$	0 = 0.3 V (**)	$0 < \pm 1 V$

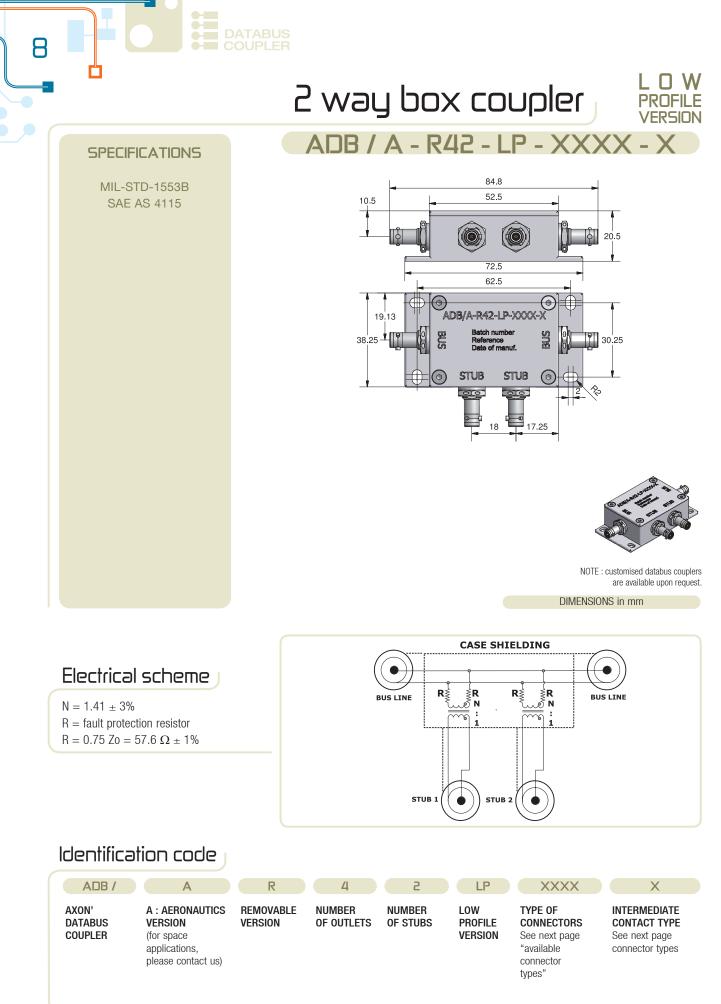
JN 1081 approved DDP-J-403-A-0222 - (*) Tested with a 250 kHz square wave of 27 Vpp with 100ns rise and fall times through a 360 \pm 5 % Ω resistor. (**) Average values taken during the JN 1081N qualification. - (***) 9.4 k Ω at 25°C guarantees 3 k Ω minimum from -65°C to 150°C

Connector types : AXON' ACB) series



(*): Refers to the ACB1 specification to have detailed technical information and half mating connectors. (**): The sex of the connector (pin or socket) is given by the intermediate contact.

CONFIGURATION 04



NOTE : POSSIBILITY TO INTEGRATE A BUS TERMINATOR (77 Ω) INSIDE THE COUPLER. In this case, there is only one connector on the bus line. For instance, ADB/A-R32-LP-XX is a coupler with one bus connector, two stub connectors and one terminator inside the housing.

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PARAMETERS	REQUIRED	ACTUAL
Nominal line impedance (*)	$77 \pm 7 \Omega$	$77 \pm 7 \Omega$
Turn ratio	$\sqrt{2 \pm 3 \%}$	$\sqrt{2 \pm 3 \%}$
CMR	< -45 dB mini at 1 MHz	< -45 dB mini at 1 MHz
Input impedance	> 1500 Ω in the frequency range (75 KHz to 1 MHz) and in the indicated temp. range (-65°C to 150°C)	> 1500 Ω
Fault protection insulation resistors in series on each bus winding connection	0.75 Zo ± 2 %	57.6 Ω ± 1 %
Insulation resistance between : - bus / stub - inner contacts / shield	100 MΩ 100 MΩ	$>$ 1 000 M Ω at 250 Vpc $>$ 1 000 M Ω at 500 Vpc
Shield continuity	-	50 m Ω maximum.
Shield coverage	Connection 75 %	Connection 100 %
Dielectric withstanding strength : - between shield and inner wires	500 V rms	500 V rms

(*) Impedance : seen from the stub when the bus line is loaded with Zo at both sides of the coupler.

Mechanical and environmental characteristics

PARAMETERS
Operating temperature : -65°C to +150°C
Weight : < 116 g
Excellent vibration and shock resistance
Excellent resistance to thermal stress

PARAMETERS Resistance to salt spray (48 hours) according to EN 2591-307

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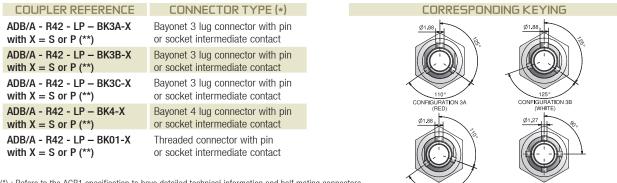
MTBF available following MIL-HDBK 217 (environment and operating temperature to be specified)

Transformer characteristics

PARAMETERS		NOMINAL VALUES OR AXON' REQUIRED VALUES	
	(MIL-STD-1553 or SAE AS 4115)	NOMINAL VALUES	REQUIRED BY AXON' / QUALITY PLAN
Curie point	-	-	Over 195°C
Turn ratio	$\sqrt{2 \pm 3 \%}$	$\sqrt{2 \pm 3 \%}$	$\sqrt{2 \pm 3 \%}$
Secondary DC resistance	$Rs < 5 \Omega$	$Rs = 2 \Omega$	$ m Rs < 2.5~\Omega$
Insulation resistance (winding to winding)	$Ri > 100 M\Omega$	-	$\textrm{Ri} > 1~000~\textrm{M}\Omega$ with a 250 Vpc test voltage
Primary open circuit impedance (from 75 kHz to 1 MHz)	$ Z >3~k\Omega$ on full temperature operating range	$ Z > 10 \text{ k}\Omega \text{ at } 25^{\circ}\text{C}$ $ Z > 4.8 \text{ k}\Omega \text{ at } -65^{\circ}\text{C}$ $ Z > 4 \text{ k}\Omega \text{ at } -85^{\circ}\text{C}$	$ Z \geq 9.4 \ \text{k}\Omega$ at 25°C (***)
Primary parallel inductance	-	Lp = 22 mH	$Lp \ge 20 \text{ mH}$
Primary parallel capacitance	-	Cp = 10 pF	$Cp \le 11.4 \text{ pF}$
Inter-winding capacitance	-	Ci = 45 pF	-
Primary leakage inductance	-	-	$Lf \le 6 \mu H$
Droop (*)	D < 20 %	D = 4.5 % (**)	D < 20 %
Overshoot and ringing (*)	$0 < \pm 1 V$	0 = 0.3 V (**)	$0 < \pm 1 V$

JN 1081 approved DDP-J-403-A-0222 - (*) Tested with a 250 kHz square wave of 27 Vpp with 100ns rise and fall times through a 360 \pm 5 % Ω resistor. (**) Average values taken during the JN 1081N qualification. - (***) 9.4 k Ω at 25°C guarantees 3 k Ω minimum from -65°C to 150°C

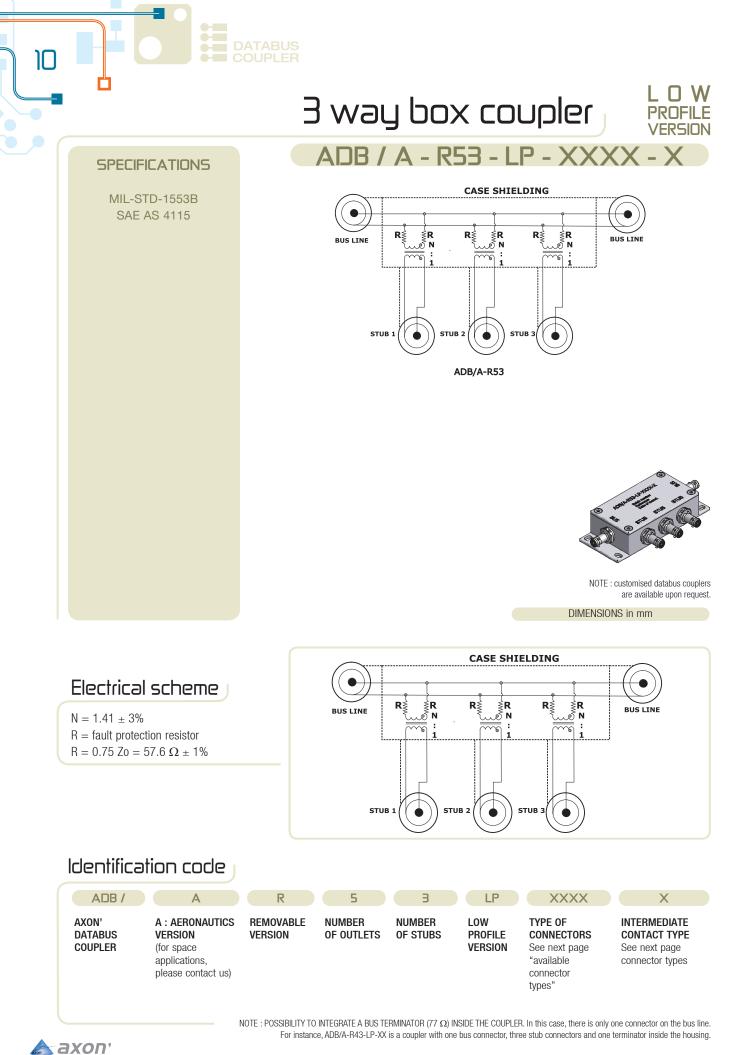
Connector types : AXON' ACB) series



(*) : Refers to the ACB1 specification to have detailed technical information and half mating connectors. (**) : The sex of the connector (pin or socket) is given by the intermediate contact.

CONFIGURATION 04

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PARAMETERS	REQUIRED	ACTUAL
Nominal line impedance (*)	$77 \pm 7 \Omega$	$77 \pm 7 \Omega$
Turn ratio	$\sqrt{2 \pm 3 \%}$	$\sqrt{2 \pm 3 \%}$
CMR	< -45 dB mini at 1 MHz	< -45 dB mini at 1 MHz
Input impedance	> 1000 Ω in the frequency range (75 KHz to 1 MHz) and in the indicated temp. range (-65°C to 150°C)	> 1000 Ω
Fault protection insulation resistors in series on each bus winding connection	0.75 Zo ± 2 %	57.6 Ω ± 1 %
Insulation resistance between : - bus / stub - inner contacts / shield	100 MΩ 100 MΩ	$>$ 1 000 M Ω at 250 Vpc $>$ 1 000 M Ω at 500 Vpc
Shield continuity	-	50 m Ω maximum.
Shield coverage	Connection 75 %	Connection 100 %
Dielectric withstanding strength : - between shield and inner wires	500 V rms	500 V rms

(*) Impedance : seen from the stub when the bus line is loaded with Zo at both sides of the coupler.

Mechanical and environmental characteristics

PARAMETERS
Operating temperature : -65°C to +150°C
Weight : < 148 g
Excellent vibration and shock resistance
Excellent resistance to thermal stress

PARAMETERS Resistance to salt spray (48 hours) according to EN 2591-307 MTBF available following MIL-HDBK 217

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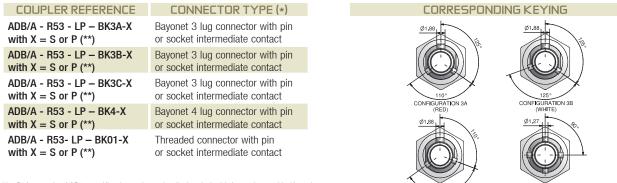
(environment and operating temperature to be specified)

Transformer characteristics

PARAMETERS		NOMINAL VALUES OR AXON' REQUIRED VALUES	
	(MIL-STD-1553 or SAE AS 4115)	NOMINAL VALUES	REQUIRED BY AXON' / QUALITY PLAN
Curie point	-	-	Over 195°C
Turn ratio	$\sqrt{2 \pm 3 \%}$	$\sqrt{2 \pm 3 \%}$	$\sqrt{2 \pm 3 \%}$
Secondary DC resistance	$Rs < 5 \Omega$	$Rs = 2 \Omega$	$ m Rs < 2.5~\Omega$
Insulation resistance (winding to winding)	$Ri > 100 M\Omega$	-	$\textrm{Ri} > 1~000~\textrm{M}\Omega$ with a 250 Vpc test voltage
Primary open circuit impedance (from 75 kHz to 1 MHz)	$ Z >3\ k\Omega$ on full temperature operating range	$ Z > 10 \text{ k}\Omega \text{ at } 25^{\circ}\text{C}$ $ Z > 4.8 \text{ k}\Omega \text{ at } -65^{\circ}\text{C}$ $ Z > 4 \text{ k}\Omega \text{ at } -85^{\circ}\text{C}$	$ Z \geq 9.4 \ \text{k}\Omega$ at 25°C (***)
Primary parallel inductance	-	Lp = 22 mH	$Lp \ge 20 \text{ mH}$
Primary parallel capacitance	-	Cp = 10 pF	$Cp \le 11.4 \text{ pF}$
Inter-winding capacitance	-	Ci = 45 pF	-
Primary leakage inductance	-	-	$Lf \le 6 \mu H$
Droop (*)	D < 20 %	D = 4.5 % (**)	D < 20 %
Overshoot and ringing (*)	$0 < \pm 1 V$	0 = 0.3 V (**)	$0 < \pm 1 V$

JN 1081 approved DDP-J-403-A-0222 - (*) Tested with a 250 kHz square wave of 27 Vpp with 100ns rise and fall times through a 360 \pm 5 % Ω resistor. (**) Average values taken during the JN 1081N qualification. - (***) 9.4 k Ω at 25°C guarantees 3 k Ω minimum from -65°C to 150°C

Connector types : AXON' ACB) series



(*) : Refers to the ACB1 specification to have detailed technical information and half mating connectors. (**) : The sex of the connector (pin or socket) is given by the intermediate contact.

CONFIGURATION 04

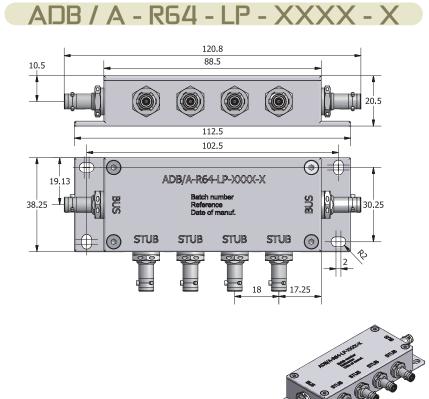




SPECIFICATIONS

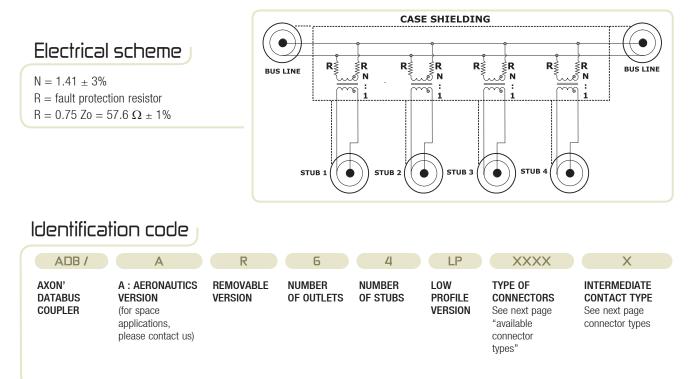
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MIL-STD-1553B SAE AS 4115



NOTE : customised databus couplers are available upon request.

DIMENSIONS in mm



NOTE : POSSIBILITY TO INTEGRATE A BUS TERMINATOR (77 Ω) INSIDE THE COUPLER. In this case, there is only one connector on the bus line. For instance, ADB/A-R54-LP-XX is a coupler with one bus connector, four stub connectors and one terminator inside the housing.

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PARAMETERS	REQUIRED	ACTUAL
Nominal line impedance (*)	$77 \pm 7 \Omega$	$77 \pm 7 \Omega$
Turn ratio	$\sqrt{2 \pm 3 \%}$	$\sqrt{2 \pm 3 \%}$
CMR	< -45 dB mini at 1 MHz	< -45 dB mini at 1 MHz
Input impedance	$> 750 \Omega$ in the frequency range (75 KHz to 1 MHz) and in the indicated temp. range (-65°C to 150°C)	> 750 Ω
Fault protection insulation resistors in series on each bus winding connection	0.75 Zo ± 2 %	57.6 Ω ± 1 %
Insulation resistance between : - bus / stub - inner contacts / shield	100 ΜΩ 100 ΜΩ	$>$ 1 000 M Ω at 250 Vpc $>$ 1 000 M Ω at 500 Vpc
Shield continuity	-	50 m Ω maximum.
Shield coverage	Connection 75 %	Connection 100 %
Dielectric withstanding strength : - between shield and inner wires	500 V rms	500 V rms

(*) Impedance : seen from the stub when the bus line is loaded with Zo at both sides of the coupler.

Mechanical and environmental characteristics

PARAMETERS
Operating temperature : -65°C to +150°C
Weight : < 183 g
Excellent vibration and shock resistance
Excellent resistance to thermal stress

PARAMETERS Resistance to salt spray (48 hours) according to EN 2591-307 MTBF available following MIL-HDBK 217

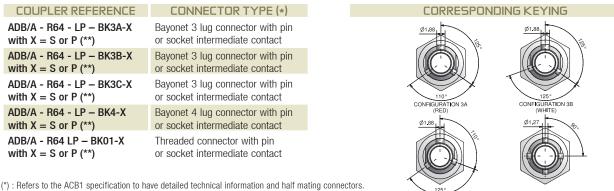
(environment and operating temperature to be specified)

Transformer characteristics

PARAMETERS		NOMINAL VALUES OR AXON' REQUIRED VALUES	
	(MIL-STD-1553 or SAE AS 4115)	NOMINAL VALUES	REQUIRED BY AXON' / QUALITY PLAN
Curie point	-	-	Over 195°C
Turn ratio	$\sqrt{2 \pm 3 \%}$	$\sqrt{2 \pm 3 \%}$	$\sqrt{2 \pm 3 \%}$
Secondary DC resistance	$Rs < 5 \Omega$	$Rs = 2 \Omega$	$ m Rs < 2.5 \ \Omega$
Insulation resistance (winding to winding)	$Ri > 100 M\Omega$	-	$\textrm{Ri} > 1~000~\textrm{M}\Omega$ with a 250 Vpc test voltage
Primary open circuit impedance (from 75 kHz to 1 MHz)	$ Z >3~k\Omega$ on full temperature operating range	Z > 10 kΩ at 25°C Z > 4.8 kΩ at -65°C Z > 4 kΩ at -85°C	$ \text{Z} \geq 9.4 \text{ k}\Omega$ at 25°C (***)
Primary parallel inductance	-	Lp = 22 mH	$Lp \ge 20 \text{ mH}$
Primary parallel capacitance	-	Cp = 10 pF	$Cp \le 11.4 \text{ pF}$
Inter-winding capacitance	-	Ci = 45 pF	-
Primary leakage inductance	-		$Lf \le 6 \mu H$
Droop (*)	D < 20 %	D = 4.5 % (**)	D < 20 %
Overshoot and ringing (*)	$0 < \pm 1 V$	0 = 0.3 V (**)	$0 < \pm 1 V$

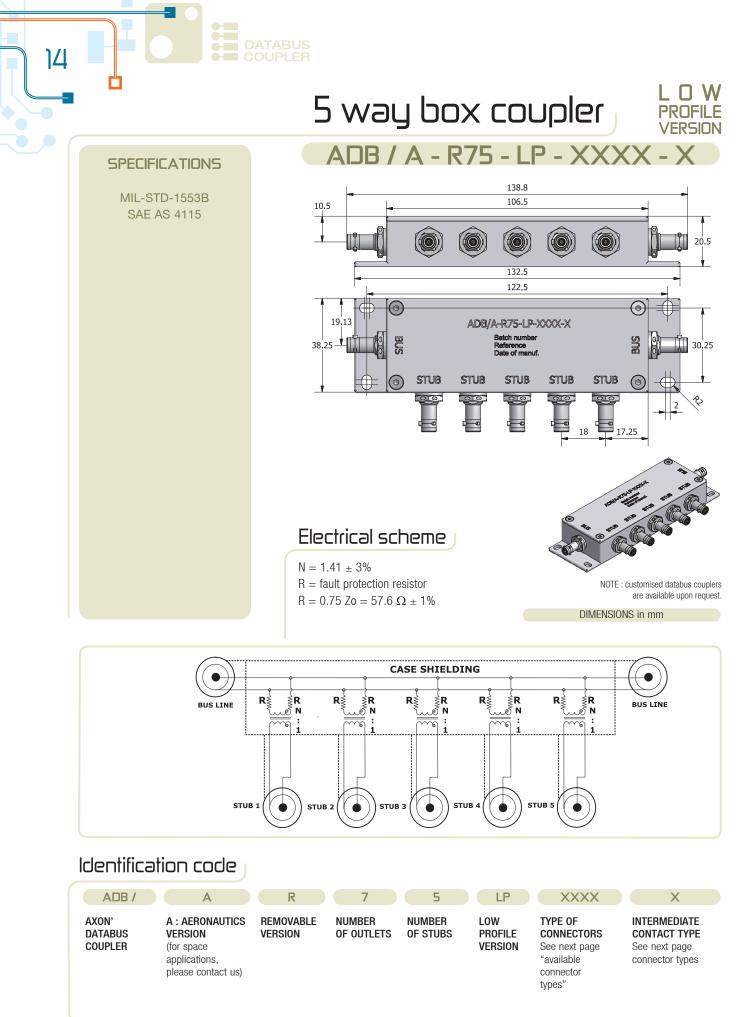
JN 1081 approved DDP-J-403-A-0222 - (*) Tested with a 250 kHz square wave of 27 Vpp with 100ns rise and fall times through a 360 \pm 5 % Ω resistor. (**) Average values taken during the JN 1081N qualification. - (***) 9.4 k Ω at 25°C guarantees 3 k Ω minimum from -65°C to 150°C

Connector types : AXON' ACB) series



(**) : The sex of the connector (pin or socket) is given by the intermediate contact.

CONFIGURATION 04 (-)



NOTE : POSSIBILITY TO INTEGRATE A BUS TERMINATOR (77 Ω) INSIDE THE COUPLER. In this case, there is only one connector on the bus line. For instance, ADB/A-R65-LP-XX is a coupler with one bus connector, five stub connectors and one terminator inside the housing.

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PARAMETERS	REQUIRED	ACTUAL
Nominal line impedance (*)	$77 \pm 7 \Omega$	$77 \pm 7 \Omega$
Turn ratio	$\sqrt{2 \pm 3 \%}$	$\sqrt{2 \pm 3 \%}$
CMR	< -45 dB mini at 1 MHz	< -45 dB mini at 1 MHz
Input impedance	$> 600 \Omega$ in the frequency range (75 KHz to 1 MHz) and in the indicated temp. range (-65°C to 150°C)	> 600 Ω
Fault protection insulation resistors in series on each bus winding connection	0.75 Zo \pm 2 %	57.6 Ω ± 1 %
Insulation resistance between : - bus / stub - inner contacts / shield	100 ΜΩ 100 ΜΩ	$>$ 1 000 M Ω at 250 Vpc $>$ 1 000 M Ω at 500 Vpc
Shield continuity	-	50 m Ω maximum.
Shield coverage	Connection 75 %	Connection 100 %
Dielectric withstanding strength : - between shield and inner wires	500 V rms	500 V rms

(*) Impedance : seen from the stub when the bus line is loaded with Zo at both sides of the coupler.

Mechanical and environmental characteristics

PARAMETERS
Operating temperature : -65°C to +150°C
Weight : < 214 g
Excellent vibration and shock resistance
Excellent resistance to thermal stress

 PARAMETERS

 Resistance to salt spray
 (48 hours) according to EN 2591-307

 MTBF available following MIL-HDBK 217

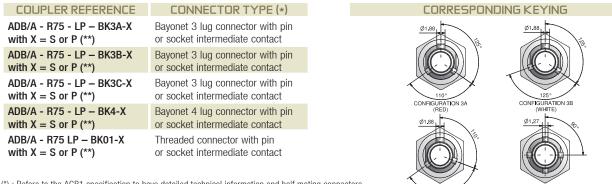
(environment and operating temperature to be specified)

Transformer characteristics

PARAMETERS	REQUIRED VALUES	NOMINAL VALUES OR AXON' REQUIRED VALUES	
	(MIL-STD-1553 or SAE AS 4115)	NOMINAL VALUES	REQUIRED BY AXON' / QUALITY PLAN
Curie point	-	-	Over 195°C
Turn ratio	$\sqrt{2 \pm 3 \%}$	$\sqrt{2 \pm 3 \%}$	$\sqrt{2 \pm 3 \%}$
Secondary DC resistance	$Rs < 5 \Omega$	$Rs = 2 \Omega$	$Rs < 2.5 \Omega$
Insulation resistance (winding to winding)	$Ri > 100 M\Omega$	-	$\textrm{Ri} > 1~000~\textrm{M}\Omega$ with a 250 Vpc test voltage
Primary open circuit impedance (from 75 kHz to 1 MHz)	$ Z >3\ k\Omega$ on full temperature operating range	Z > 10 kΩ at 25°C Z > 4.8 kΩ at -65°C Z > 4 kΩ at -85°C	$ \text{Z} \geq 9.4 \text{ k}\Omega$ at 25°C (***)
Primary parallel inductance	-	Lp = 22 mH	$Lp \ge 20 \text{ mH}$
Primary parallel capacitance	-	Cp = 10 pF	$Cp \le 11.4 \text{ pF}$
Inter-winding capacitance	-	Ci = 45 pF	-
Primary leakage inductance	-	-	$Lf \le 6 \mu H$
Droop (*)	D < 20 %	D = 4.5 % (**)	D < 20 %
Overshoot and ringing (*)	$0 < \pm 1 V$	0 = 0.3 V (**)	$0 < \pm 1 V$

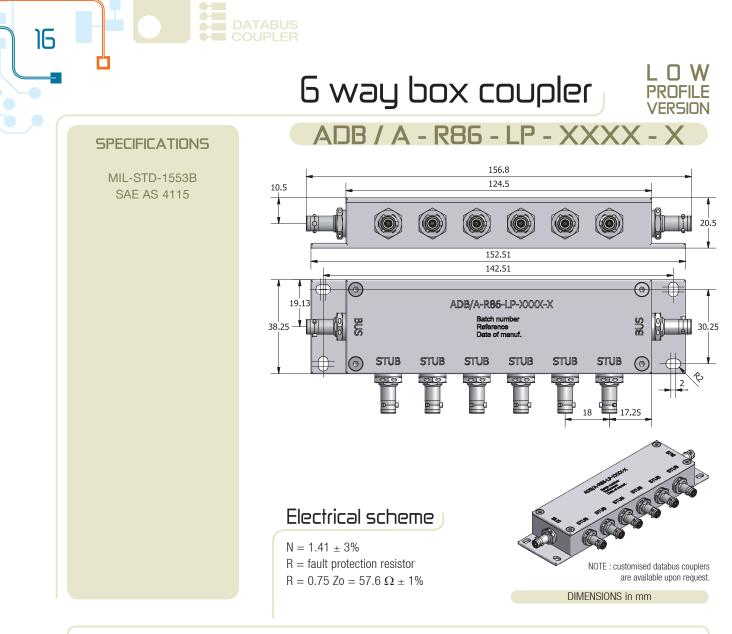
JN 1081 approved DDP-J-403-A-0222 - (*) Tested with a 250 kHz square wave of 27 Vpp with 100ns rise and fall times through a 360 \pm 5 % Ω resistor. (**) Average values taken during the JN 1081N qualification. - (***) 9.4 k Ω at 25°C guarantees 3 k Ω minimum from -65°C to 150°C

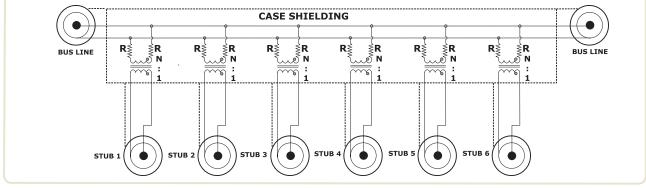
Connector types : AXON' ACB) series



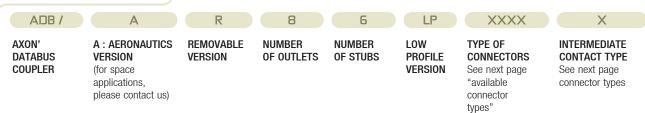
(*) : Refers to the ACB1 specification to have detailed technical information and half mating connectors.
(**) : The sex of the connector (pin or socket) is given by the intermediate contact.

CONFIGURATION 04





Identification code



NOTE : POSSIBILITY TO INTEGRATE A BUS TERMINATOR (77 Ω) INSIDE THE COUPLER. In this case, there is only one connector on the bus line. For instance, ADB/A-R76-LP-XX is a coupler with one bus connector, six stub connectors and one terminator inside the housing.

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PARAMETERS	REQUIRED	ACTUAL
Nominal line impedance (*)	$77 \pm 7 \Omega$	$77 \pm 7 \Omega$
Turn ratio	$\sqrt{2 \pm 3 \%}$	$\sqrt{2 \pm 3 \%}$
CMR	< -45 dB mini at 1 MHz	< -45 dB mini at 1 MHz
Input impedance	$> 500 \Omega$ in the frequency range (75 KHz to 1 MHz) and in the indicated temp. range (-65°C to 150°C)	> 500 Ω
Fault protection insulation resistors in series on each bus winding connection	0.75 Zo ± 2 %	57.6 Ω ± 1 %
Insulation resistance between : - bus / stub - inner contacts / shield	100 MΩ 100 MΩ	$>$ 1 000 M Ω at 250 Vpc $>$ 1 000 M Ω at 500 Vpc
Shield continuity	-	50 m Ω maximum.
Shield coverage	Connection 75 %	Connection 100 %
Dielectric withstanding strength : - between shield and inner wires	500 V rms	500 V rms

(*) Impedance : seen from the stub when the bus line is loaded with Zo at both sides of the coupler.

Mechanical and environmental characteristics

PARAMETERS
Operating temperature : -65°C to +150°C
Weight : < 248 g
Excellent vibration and shock resistance
Excellent resistance to thermal stress

PARAMETERS Resistance to salt spray (48 hours) according to EN 2591-307 MTBF available following MIL-HDBK 217

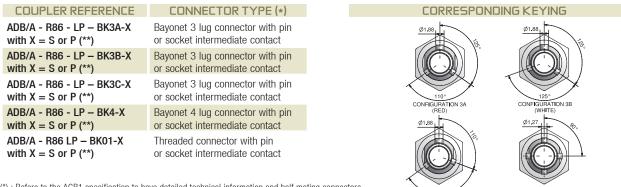
(environment and operating temperature to be specified)

Transformer characteristics

PARAMETERS		NOMINAL VALUES OR AXON' REQUIRED VALUES		
	(MIL-STD-1553 or SAE AS 4115)	NOMINAL VALUES	REQUIRED BY AXON' / QUALITY PLAN	
Curie point	-	-	Over 195°C	
Turn ratio	$\sqrt{2 \pm 3 \%}$	$\sqrt{2 \pm 3 \%}$	$\sqrt{2 \pm 3 \%}$	
Secondary DC resistance	$Rs < 5 \Omega$	$Rs = 2 \Omega$	$Rs < 2.5 \Omega$	
Insulation resistance (winding to winding)	$Ri > 100 M\Omega$	•	$\textrm{Ri} > 1~000~\textrm{M}\Omega$ with a 250 Vpc test voltage	
Primary open circuit impedance (from 75 kHz to 1 MHz)	$ Z >3~k\Omega$ on full temperature operating range	Z > 10 kΩ at 25°C Z > 4.8 kΩ at -65°C Z > 4 kΩ at -85°C	$ Z \geq 9.4 \; \text{k}\Omega$ at 25°C (***)	
Primary parallel inductance	-	Lp = 22 mH	$Lp \ge 20 \text{ mH}$	
Primary parallel capacitance	-	Cp = 10 pF	$Cp \le 11.4 \text{ pF}$	
Inter-winding capacitance	-	Ci = 45 pF	-	
Primary leakage inductance	-	-	$Lf \le 6 \mu H$	
Droop (*)	D < 20 %	D = 4.5 % (**)	D < 20 %	
Overshoot and ringing (*)	$0 < \pm 1 V$	0 = 0.3 V (**)	$0 < \pm 1 V$	

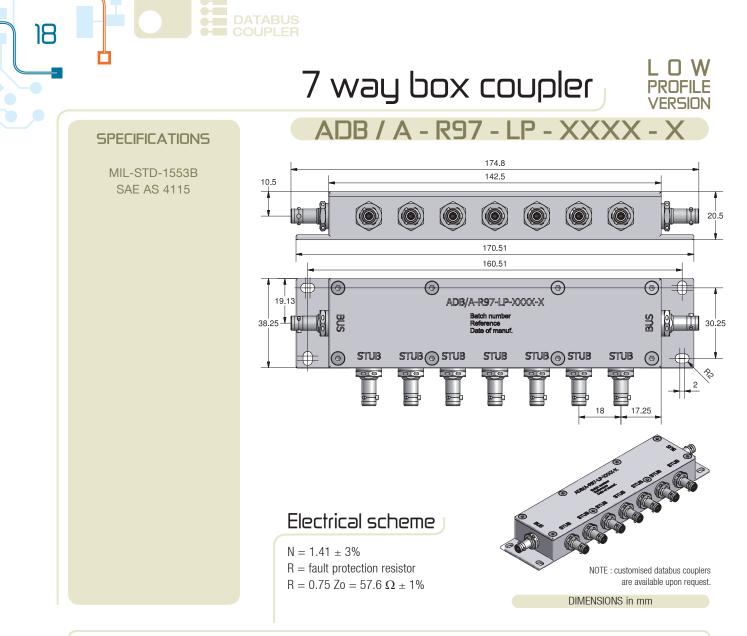
JN 1081 approved DDP-J-403-A-0222 - (*) Tested with a 250 kHz square wave of 27 Vpp with 100ns rise and fall times through a 360 \pm 5 % Ω resistor. (**) Average values taken during the JN 1081N qualification. - (***) 9.4 k Ω at 25°C guarantees 3 k Ω minimum from -65°C to 150°C

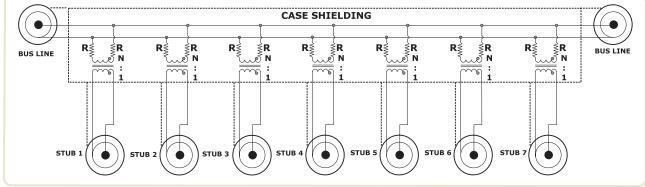
Connector types : AXON' ACB) series



(*) : Refers to the ACB1 specification to have detailed technical information and half mating connectors. (**) : The sex of the connector (pin or socket) is given by the intermediate contact.

CONFIGURATION 04





Identification code

ADB /	Α	R	9	7	LP	XXXX	X
AXON' DATABUS COUPLER	A : AERONAUTICS VERSION (for space applications, please contact us)	REMOVABLE VERSION	NUMBER OF OUTLETS	NUMBER OF STUBS	LOW PROFILE VERSION	TYPE OF CONNECTORS See next page "available connector types"	INTERMEDIATE CONTACT TYPE See next page connector types

NOTE : POSSIBILITY TO INTEGRATE A BUS TERMINATOR (77 Ω) INSIDE THE COUPLER. In this case, there is only one connector on the bus line. For instance, ADB/A-R87-LP-XX is a coupler with one bus connector, seven stub connectors and one terminator inside the housing.

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PARAMETERS	REQUIRED	ACTUAL
Nominal line impedance (*)	$77 \pm 7 \Omega$	$77 \pm 7 \Omega$
Turn ratio	$\sqrt{2 \pm 3 \%}$	$\sqrt{2 \pm 3 \%}$
CMR	< -45 dB mini at 1 MHz	< -45 dB mini at 1 MHz
Input impedance	> 428 Ω in the frequency range (75 KHz to 1 MHz) and in the indicated temp. range (-65°C to 150°C)	> 428 Ω
Fault protection insulation resistors in series on each bus winding connection	0.75 Zo ± 2 %	57.6 Ω ± 1 %
Insulation resistance between : - bus / stub - inner contacts / shield	100 ΜΩ 100 ΜΩ	$>$ 1 000 M Ω at 250 Vpc $>$ 1 000 M Ω at 500 Vpc
Shield continuity	-	50 m Ω maximum.
Shield coverage	Connection 75 %	Connection 100 %
Dielectric withstanding strength : - between shield and inner wires	500 V rms	500 V rms

(*) Impedance : seen from the stub when the bus line is loaded with Zo at both sides of the coupler.

Mechanical and environmental characteristics

PARAMETERS
Operating temperature : -65°C to +150°C
Weight : < 283 g
Excellent vibration and shock resistance
Excellent resistance to thermal stress

PARAMETERS Resistance to salt spray (48 hours) according to EN 2591-307 MTBF available following MIL-HDBK 217

•[[]]

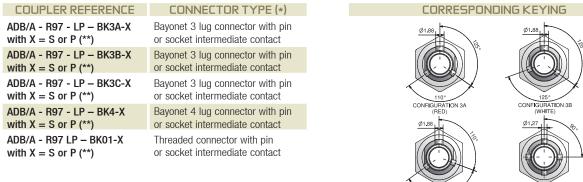
(environment and operating temperature to be specified)

Transformer characteristics

PARAMETERS		NOMINAL VALUES OR AXON' REQUIRED VALUES		
	(MIL-STD-1553 or SAE AS 4115)	NOMINAL VALUES	REQUIRED BY AXON' / QUALITY PLAN	
Curie point	-	-	Over 195°C	
Turn ratio	$\sqrt{2 \pm 3 \%}$	$\sqrt{2 \pm 3 \%}$	$\sqrt{2 \pm 3 \%}$	
Secondary DC resistance	$Rs < 5 \Omega$	$Rs = 2 \Omega$	$Rs < 2.5 \Omega$	
Insulation resistance (winding to winding)	$Ri > 100 M\Omega$	-	$\textrm{Ri} > 1~000~\textrm{M}\Omega$ with a 250 Vpc test voltage	
Primary open circuit impedance (from 75 kHz to 1 MHz)	$ Z >3~k\Omega$ on full temperature operating range	$ Z > 10 \text{ k}\Omega \text{ at } 25^{\circ}\text{C}$ $ Z > 4.8 \text{ k}\Omega \text{ at } -65^{\circ}\text{C}$ $ Z > 4 \text{ k}\Omega \text{ at } -85^{\circ}\text{C}$	$ Z \geq 9.4 \ \text{k}\Omega$ at 25°C (***)	
Primary parallel inductance	-	Lp = 22 mH	$Lp \ge 20 \text{ mH}$	
Primary parallel capacitance	-	Cp = 10 pF	$Cp \le 11.4 \text{ pF}$	
Inter-winding capacitance	-	Ci = 45 pF	-	
Primary leakage inductance	-	-	$Lf \le 6 \ \mu H$	
Droop (*)	D < 20 %	D = 4.5 % (**)	D < 20 %	
Overshoot and ringing (*)	$0 < \pm 1 V$	0 = 0.3 V (**)	$0 < \pm 1 V$	

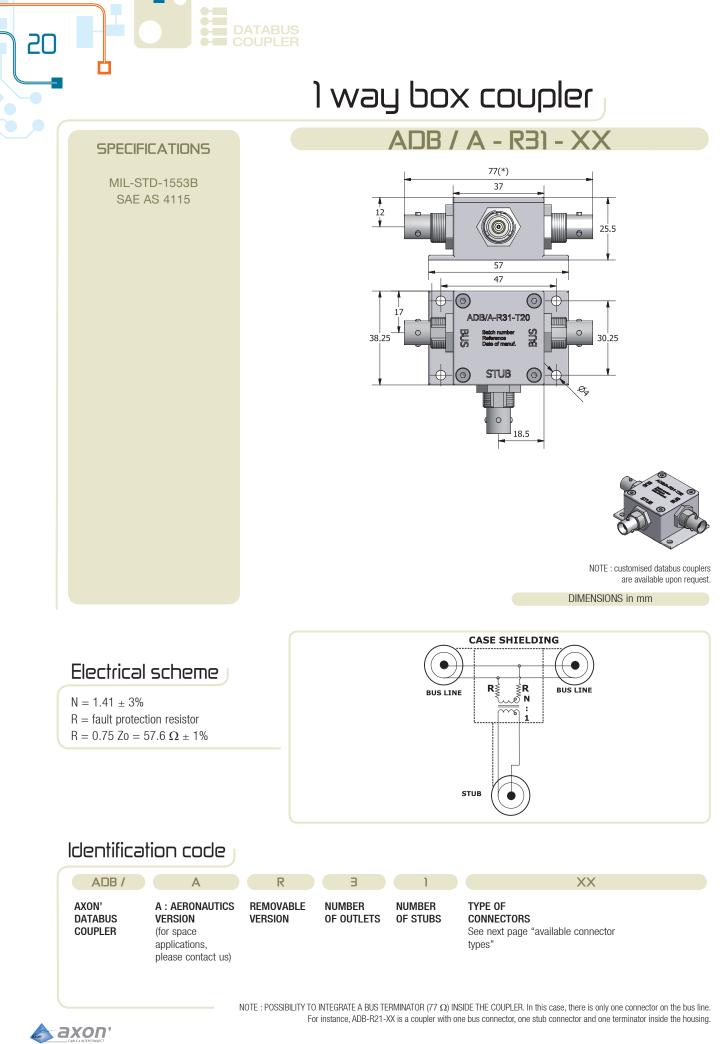
JN 1081 approved DDP-J-403-A-0222 - (*) Tested with a 250 kHz square wave of 27 Vpp with 100ns rise and fall times through a 360 \pm 5 % Ω resistor. (**) Average values taken during the JN 1081N qualification. - (***) 9.4 k Ω at 25°C guarantees 3 k Ω minimum from -65°C to 150°C

Connector types : AXON' ACB) series



(*): Refers to the ACB1 specification to have detailed technical information and half mating connectors. $(*\star)$: The sex of the connector (pin or socket) is given by the intermediate contact.

CONFIGURATION 04



Electrical characteristics

PARAMETERS	REQUIRED	ACTUAL
Nominal line impedance (*)	$77 \pm 7 \Omega$	$77 \pm 7 \Omega$
Turn ratio	$\sqrt{2 \pm 3}$ %	$\sqrt{2 \pm 3}$ %
CMR	< -45 dB mini at 1 MHz	< -45 dB mini at 1 MHz
Input impedance	$>$ 3000 Ω in the frequency range (75 KHz to 1 MHz) and in the indicated temp. range (-65°C to 150°C)	> 3000 Ω
Fault protection insulation resistors in series on each bus winding connection	0.75 Zo ± 2 %	57.6 Ω \pm 1 %
Insulation resistance between : - bus / stub - inner contacts / shield	100 MΩ 100 MΩ	$>$ 1 000 M Ω at 250 Vpc $>$ 1 000 M Ω at 500 Vpc
Shield continuity	-	50 m $\mathbf{\Omega}$ maximum.
Shield coverage	Connection 75 %	Connection 100 %
Dielectric withstanding strength : - between shield and inner wires	500 V rms	500 V rms

(*) Impedance : seen from the stub when the bus line is loaded with Zo at both sides of the coupler.

Mechanical and environmental characteristics

PARAMETERS	PARAMETERS
Operating temperature : -65°C to +150°C	Resistance to salt spray (48 hours) according to EN 2591-307
Weight : < 120 g -T20 version	
Excellent vibration and shock resistance	MTBF available following MIL-HDBK 217 (environment and operating temperature to be specified)
Excellent resistance to thermal stress	(

Transformer characteristics

PARAMETERS	REQUIRED VALUES	NOMINAL VALUES OR AXON' REQUIRED VALUES		
	(MIL-STD-1553 or SAE AS 4115)	NOMINAL VALUES	REQUIRED BY AXON' / QUALITY PLAN	
Curie point	-	-	Over 195°C	
Turn ratio	$\sqrt{2 \pm 3 \%}$	$\sqrt{2 \pm 3}$ %	$\sqrt{2 \pm 3 \%}$	
Secondary DC resistance	$Rs < 5 \Omega$	$Rs = 2 \Omega$	$\text{Rs} < 2.5 \ \Omega$	
Insulation resistance (winding to winding)	$Ri > 100 M\Omega$	-	$\textrm{Ri} > 1~000~\textrm{M}\Omega$ with a 250 Vpc test voltage	
Primary open circuit impedance (from 75 kHz to 1 MHz)	$ Z >3~k\Omega$ on full temperature operating range	Z > 10 kΩ at 25°C Z > 4.8 kΩ at -65°C Z > 4 kΩ at -85°C	$ \text{Z} \geq 9.4 \text{ k}\Omega$ at 25°C (***)	
Primary parallel inductance	-	Lp = 22 mH	$Lp \ge 20 \text{ mH}$	
Primary parallel capacitance	-	Cp = 10 pF	Cp ≤ 11.4 pF	
Inter-winding capacitance	-	Ci = 45 pF	-	
Primary leakage inductance	-	-	$Lf \le 6 \mu H$	
Droop (*)	D < 20 %	D = 4.5 % (**)	D < 20 %	
Overshoot and ringing (*)	$0 < \pm 1 V$	0 = 0.3 V (**)	$0 < \pm 1 V$	

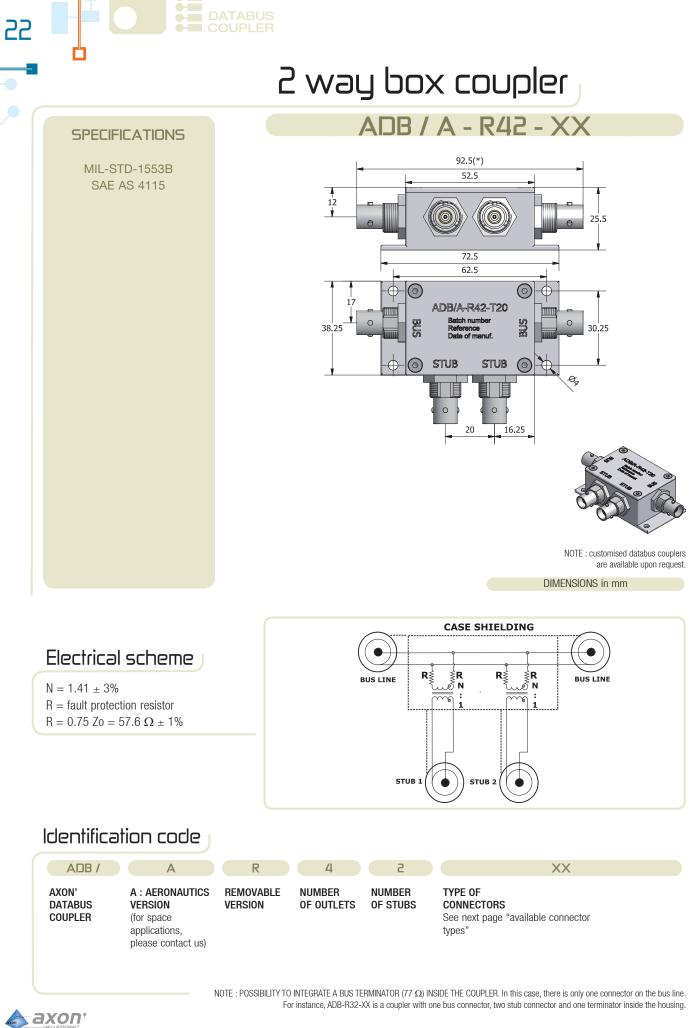
JN 1081 approved DDP-J-403-A-0222 - (*) Tested with a 250 kHz square wave of 27 Vpp with 100ns rise and fall times through a 360 \pm 5 % Ω resistor. (**) Average values taken during the JN 1081N qualification. - (***) 9.4 k Ω at 25°C guarantees 3 k Ω minimum from -65°C to 150°C

Available connector types

ADB/A-RXX-T10 - Sub-miniature Trompeter BJ-150 (bayonet 3 lugs)
 ADB/A-RXX-T11 - Sub-miniature Trompeter BJ-3150 (threaded)
 ADB/A-RXX-T20 - Miniature Trompeter BJ-76 (bayonet 3 lugs)
 ADB/A-RXX-T21 - Miniature Trompeter BJ-376 (threaded)
 Other connectors can be adapted on request.

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PARAMETERS	REQUIRED	ACTUAL
Nominal line impedance (*)	$77 \pm 7 \Omega$	$77 \pm 7 \ \Omega$
Turn ratio	$\sqrt{2 \pm 3}$ %	$\sqrt{2 \pm 3}$ %
CMR	< -45 dB mini at 1 MHz	< -45 dB mini at 1 MHz
Input impedance	> 1500 Ω in the frequency range (75 KHz to 1 MHz) and in the indicated temp. range (-65°C to 150°C)	> 1500 Ω
Fault protection insulation resistors in series on each bus winding connection	0.75 Zo ± 2 %	57.6 Ω \pm 1 %
Insulation resistance between : - bus / stub - inner contacts / shield	100 MΩ 100 MΩ	$>$ 1 000 M Ω at 250 Vpc $>$ 1 000 M Ω at 500 Vpc
Shield continuity	-	50 m $\mathbf{\Omega}$ maximum.
Shield coverage	Connection 75 %	Connection 100 %
Dielectric withstanding strength : - between shield and inner wires	500 V rms	500 V rms

(*) Impedance : seen from the stub when the bus line is loaded with Zo at both sides of the coupler.

Mechanical and environmental characteristics

PARAMETERS	PARAMETERS
Operating temperature : -65°C to +150°C	Resistance to salt spray (48 hours) according to EN 2591-307
Weight : < 163 g -T20 version	
Excellent vibration and shock resistance	MTBF available following MIL-HDBK 217 (environment and operating temperature to be specified)
Excellent resistance to thermal stress	

Transformer characteristics

PARAMETERS REQUIRED VALUES	NOMINAL VALUES OR AXON' REQUIRED VALUES		
	(MIL-STD-1553 or SAE AS 4115)	NOMINAL VALUES	REQUIRED BY AXON' / QUALITY PLAN
Curie point	-	-	Over 195°C
Turn ratio	$\sqrt{2 \pm 3 \%}$	$\sqrt{2 \pm 3 \%}$	$\sqrt{2 \pm 3 \%}$
Secondary DC resistance	$\text{Rs} < 5 \ \Omega$	$Rs = 2 \Omega$	Rs < 2.5 Ω
Insulation resistance (winding to winding)	$Ri > 100 M\Omega$	-	$\label{eq:rescaled} \begin{array}{l} \mbox{Ri} > 1 \mbox{ 000 } \mbox{M} \Omega \\ \mbox{with a } 250 \mbox{ Vbc test voltage} \end{array}$
Primary open circuit impedance (from 75 kHz to 1 MHz)	$ Z > 3 k\Omega$ on full temperature operating range	$ Z > 10 \text{ k}\Omega \text{ at } 25^{\circ}\text{C}$ $ Z > 4.8 \text{ k}\Omega \text{ at } -65^{\circ}\text{C}$ $ Z > 4 \text{ k}\Omega \text{ at } -85^{\circ}\text{C}$	$ Z \geq 9.4 \ \text{k}\Omega$ at 25°C (***)
Primary parallel inductance	-	Lp = 22 mH	$Lp \ge 20 \text{ mH}$
Primary parallel capacitance	-	Cp = 10 pF	Cp ≤ 11.4 pF
Inter-winding capacitance	-	Ci = 45 pF	-
Primary leakage inductance	-	-	Lf ≤ 6 µH
Droop (*)	D < 20 %	D = 4.5 % (**)	D < 20 %
Overshoot and ringing (*)	$0 < \pm 1 V$	0 = 0.3 V (**)	$0 < \pm 1 V$

JN 1081 approved DDP-J-403-A-0222 - (*) Tested with a 250 kHz square wave of 27 Vpp with 100ns rise and fall times through a 360 \pm 5 % Ω resistor. (**) Average values taken during the JN 1081N qualification. - (***) 9.4 k Ω at 25°C guarantees 3 k Ω minimum from -65°C to 150°C

Available connector types

ADB/A-RXX-T10 - Sub-miniature Trompeter BJ-150 (bayonet 3 lugs)
 ADB/A-RXX-T11 - Sub-miniature Trompeter BJ-3150 (threaded)
 ADB/A-RXX-T20 - Miniature Trompeter BJ-76 (bayonet 3 lugs)
 ADB/A-RXX-T21 - Miniature Trompeter BJ-376 (threaded)
 Other connectors can be adapted on request.

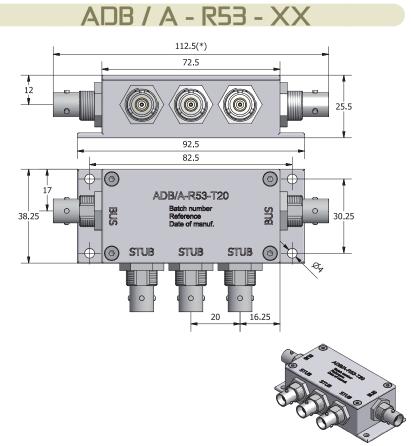
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SPECIFICATIONS

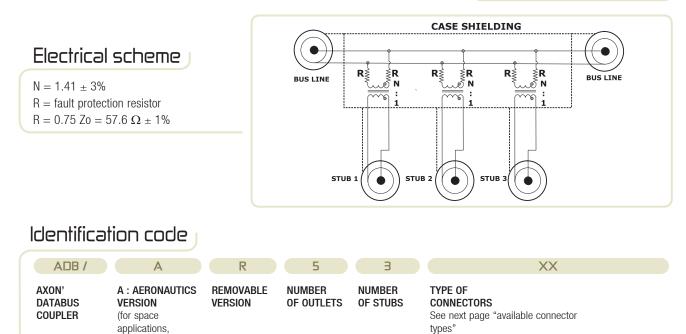
24

MIL-STD-1553B SAE AS 4115



NOTE : customised databus couplers are available upon request.

DIMENSIONS in mm



NOTE : POSSIBILITY TO INTEGRATE A BUS TERMINATOR (77 Ω) INSIDE THE COUPLER. In this case, there is only one connector on the bus line. For instance, ADB-R43-XX is a coupler with one bus connector, three stub connectors and one terminator inside the housing.

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PARAMETERS	REQUIRED	ACTUAL
Nominal line impedance (*)	77 ± 7 Ω	$77 \pm 7 \ \Omega$
Turn ratio	$\sqrt{2} \pm 3$ %	$\sqrt{2 \pm 3}$ %
CMR	< -45 dB mini at 1 MHz	< -45 dB mini at 1 MHz
Input impedance	$>1000~\Omega$ in the frequency range (75 KHz to 1 MHz) and in the indicated temp. range (-65°C to 150°C)	> 1000 Ω
Fault protection insulation resistors in series on each bus winding connection	0.75 Zo ± 2 %	57.6 Ω \pm 1 %
Insulation resistance between : - bus / stub - inner contacts / shield	100 MΩ 100 MΩ	$>$ 1 000 M Ω at 250 Vbc $>$ 1 000 M Ω at 500 Vbc
Shield continuity	-	50 m Ω maximum.
Shield coverage	Connection 75 %	Connection 100 %
Dielectric withstanding strength : - between shield and inner wires	500 V rms	500 V rms

(*) Impedance : seen from the stub when the bus line is loaded with Zo at both sides of the coupler.

Mechanical and environmental characteristics

PARAMETERS	PARAMETERS
Operating temperature : -65°C to +150°C	Resistance to salt spray (48 hours) according to EN 2591-307
Weight : < 207 g -T20 version	
Excellent vibration and shock resistance	MTBF available following MIL-HDBK 217 (environment and operating temperature to be specified)
Excellent resistance to thermal stress	(

Transformer characteristics

PARAMETERS REQUIRED VALUES (MIL-STD-1553 or SAE AS 4115)	•	NOMINAL VALUES OR AXON' REQUIRED VALUES	
	NOMINAL VALUES	REQUIRED BY AXON' / QUALITY PLAN	
Curie point	-	-	Over 195°C
Turn ratio	$\sqrt{2 \pm 3 \%}$	$\sqrt{2 \pm 3 \%}$	$\sqrt{2 \pm 3 \%}$
Secondary DC resistance	$\text{Rs} < 5 \ \Omega$	$Rs = 2 \Omega$	Rs < 2.5 Ω
Insulation resistance (winding to winding)	$Ri > 100 M\Omega$	-	$Ri > 1\ 000\ M\Omega$ with a 250 Vpc test voltage
Primary open circuit impedance (from 75 kHz to 1 MHz)	$ Z > 3 k\Omega$ on full temperature operating range	$ Z > 10 \text{ k}\Omega \text{ at } 25^{\circ}\text{C}$ $ Z > 4.8 \text{ k}\Omega \text{ at } -65^{\circ}\text{C}$ $ Z > 4 \text{ k}\Omega \text{ at } -85^{\circ}\text{C}$	$ Z \geq 9.4 \ \text{k}\Omega$ at 25°C (***)
Primary parallel inductance	-	Lp = 22 mH	$Lp \ge 20 \text{ mH}$
Primary parallel capacitance	-	Cp = 10 pF	Cp ≤ 11.4 pF
Inter-winding capacitance	-	Ci = 45 pF	-
Primary leakage inductance	-	-	$Lf \le 6 \ \mu H$
Droop (*)	D < 20 %	D = 4.5 % (**)	D < 20 %
Overshoot and ringing (*)	$0 < \pm 1 V$	0 = 0.3 V (**)	$0 < \pm 1 V$

JN 1081 approved DDP-J-403-A-0222 - (*) Tested with a 250 kHz square wave of 27 Vpp with 100ns rise and fall times through a 360 \pm 5 % Ω resistor. (**) Average values taken during the JN 1081N qualification. - (***) 9.4 k Ω at 25°C guarantees 3 k Ω minimum from -65°C to 150°C

Available connector types

ADB/A-RXX-T10 - Sub-miniature Trompeter BJ-150 (bayonet 3 lugs)
 ADB/A-RXX-T11 - Sub-miniature Trompeter BJ-3150 (threaded)
 ADB/A-RXX-T20 - Miniature Trompeter BJ-76 (bayonet 3 lugs)
 ADB/A-RXX-T21 - Miniature Trompeter BJ-376 (threaded)
 Other connectors can be adapted on request.

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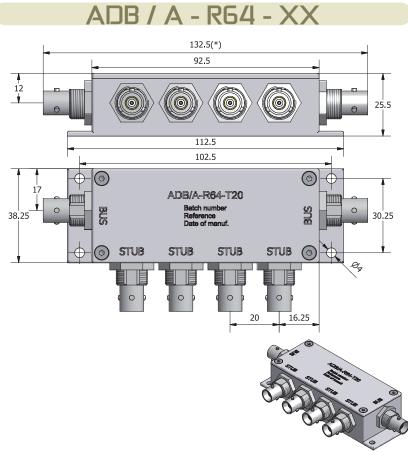
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4 way box coupler

SPECIFICATIONS

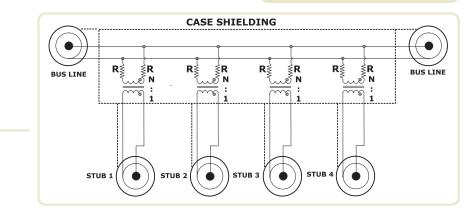
26

MIL-STD-1553B SAE AS 4115



NOTE : customised databus couplers are available upon request.

DIMENSIONS in mm

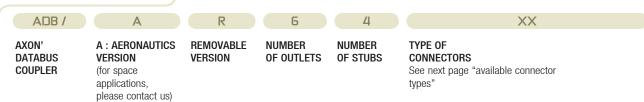


Identification code

Electrical scheme

$$\label{eq:R} \begin{split} \text{R} &= \text{fault protection resistor} \\ \text{R} &= 0.75 \text{ Zo} = 57.6 \ \Omega \pm 1\% \end{split}$$

 $N = 1.41 \pm 3\%$



NOTE : POSSIBILITY TO INTEGRATE A BUS TERMINATOR (77 Ω) INSIDE THE COUPLER. In this case, there is only one connector on the bus line. For instance, ADB-R54-XX is a coupler with one bus connector, four stub connectors and one terminator inside the housing.

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PARAMETERS	REQUIRED	ACTUAL
Nominal line impedance (*)	77 ± 7 Ω	$77 \pm 7 \Omega$
Turn ratio	$\sqrt{2 \pm 3}$ %	$\sqrt{2 \pm 3}$ %
CMR	< -45 dB mini at 1 MHz	< -45 dB mini at 1 MHz
Input impedance	$>750~\Omega$ in the frequency range (75 KHz to 1 MHz) and in the indicated temp. range (-65°C to 150°C)	> 750 Ω
Fault protection insulation resistors in series on each bus winding connection	0.75 Zo ± 2 %	57.6 $\Omega \pm 1$ %
Insulation resistance between : - bus / stub - inner contacts / shield	100 MΩ 100 MΩ	$>$ 1 000 M Ω at 250 Vpc $>$ 1 000 M Ω at 500 Vpc
Shield continuity	-	50 m Ω maximum.
Shield coverage	Connection 75 %	Connection 100 %
Dielectric withstanding strength : - between shield and inner wires	500 V rms	500 V rms

(*) Impedance : seen from the stub when the bus line is loaded with Zo at both sides of the coupler.

Mechanical and environmental characteristics

PARAMETERS	PARAMETERS	
Operating temperature : -65°C to +150°C	Resistance to salt spray (48 hours) according to EN 2591-307	
Weight : < 256g -T20 version		
Excellent vibration and shock resistance	MTBF available following MIL-HDBK 217 (environment and operating temperature to be specified)	
Excellent resistance to thermal stress		

Transformer characteristics

PARAMETERS	REQUIRED VALUES (MIL-STD-1553 or SAE AS 4115)	NOMINAL VALUES OR AXON' REQUIRED VALUES		
		NOMINAL VALUES	REQUIRED BY AXON' / QUALITY PLAN	
Curie point	-	-	Over 195°C	
Turn ratio	$\sqrt{2 \pm 3 \%}$	$\sqrt{2 \pm 3 \%}$	$\sqrt{2 \pm 3 \%}$	
Secondary DC resistance	$\text{Rs} < 5 \ \Omega$	$Rs = 2 \Omega$	Rs < 2.5 Ω	
Insulation resistance (winding to winding)	$Ri > 100 M\Omega$	-	$Ri > 1\ 000\ M\Omega$ with a 250 Vpc test voltage	
Primary open circuit impedance (from 75 kHz to 1 MHz)	$ Z > 3 k\Omega$ on full temperature operating range	$ Z > 10 \text{ k}\Omega \text{ at } 25^{\circ}\text{C}$ $ Z > 4.8 \text{ k}\Omega \text{ at } -65^{\circ}\text{C}$ $ Z > 4 \text{ k}\Omega \text{ at } -85^{\circ}\text{C}$	$ Z \geq 9.4 \ \text{k}\Omega$ at 25°C (***)	
Primary parallel inductance	-	Lp = 22 mH	$Lp \ge 20 \text{ mH}$	
Primary parallel capacitance	-	Cp = 10 pF	Cp ≤ 11.4 pF	
Inter-winding capacitance	-	Ci = 45 pF	-	
Primary leakage inductance	-	-	$Lf \le 6 \mu H$	
Droop (*)	D < 20 %	D = 4.5 % (**)	D < 20 %	
Overshoot and ringing (*)	$0 < \pm 1 V$	0 = 0.3 V (**)	$0 < \pm 1 V$	

JN 1081 approved DDP-J-403-A-0222 - (*) Tested with a 250 kHz square wave of 27 Vpp with 100ns rise and fall times through a 360 \pm 5 % Ω resistor. (**) Average values taken during the JN 1081N qualification. - (***) 9.4 k Ω at 25°C guarantees 3 k Ω minimum from -65°C to 150°C

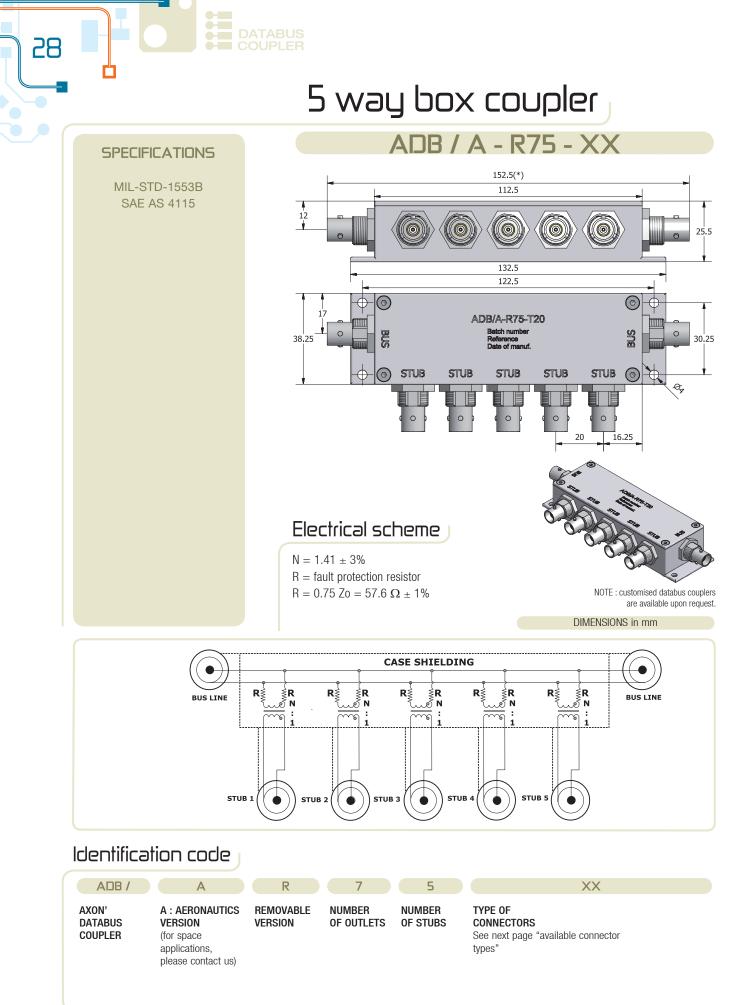
Available connector types

ADB/A-RXX-T10 - Sub-miniature Trompeter BJ-150 (bayonet 3 lugs) ADB/A-RXX-T11 - Sub-miniature Trompeter BJ-3150 (threaded) ADB/A-RXX-T20 - Miniature Trompeter BJ-76 (bayonet 3 lugs) ADB/A-RXX-T21 - Miniature Trompeter BJ-376 (threaded) Other connectors can be adapted on request.

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NOTE : POSSIBILITY TO INTEGRATE A BUS TERMINATOR (77 Ω) INSIDE THE COUPLER. In this case, there is only one connector on the bus line. For instance, ADB-R65-XX is a coupler with one bus connector, five stub connectors and one terminator inside the housing.

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PARAMETERS	REQUIRED	ACTUAL
Nominal line impedance (*)	$77 \pm 7 \Omega$	$77 \pm 7 \Omega$
Turn ratio	$\sqrt{2 \pm 3}$ %	$\sqrt{2 \pm 3}$ %
CMR	< -45 dB mini at 1 MHz	< -45 dB mini at 1 MHz
Input impedance	$> 600 \Omega$ in the frequency range (75 KHz to 1 MHz) and in the indicated temp. range (-65°C to 150°C)	> 600 Ω
Fault protection insulation resistors in series on each bus winding connection	0.75 Zo ± 2 %	57.6 $\Omega \pm 1$ %
Insulation resistance between : - bus / stub - inner contacts / shield	100 MΩ 100 MΩ	$>$ 1 000 M Ω at 250 Vpc $>$ 1 000 M Ω at 500 Vpc
Shield continuity	-	50 m Ω maximum.
Shield coverage	Connection 75 %	Connection 100 %
Dielectric withstanding strength : - between shield and inner wires	500 V rms	500 V rms

(*) Impedance : seen from the stub when the bus line is loaded with Zo at both sides of the coupler.

Mechanical and environmental characteristics

PARAMETERS	PARAMETERS	
Operating temperature : -65°C to +150°C	Resistance to salt spray (48 hours) according to EN 2591-307	
Weight : < 298g -T20 version		
Excellent vibration and shock resistance	MTBF available following MIL-HDBK 217 (environment and operating temperature to be specified)	
Excellent resistance to thermal stress		

Transformer characteristics

PARAMETERS	REQUIRED VALUES (MIL-STD-1553 or SAE AS 4115)	NOMINAL VALUES OR AXON' REQUIRED VALUES		
		NOMINAL VALUES	REQUIRED BY AXON' / QUALITY PLAN	
Curie point	-	-	Over 195°C	
Turn ratio	$\sqrt{2 \pm 3 \%}$	$\sqrt{2 \pm 3 \%}$	$\sqrt{2 \pm 3 \%}$	
Secondary DC resistance	$\text{Rs} < 5 \ \Omega$	$Rs = 2 \Omega$	Rs < 2.5 Ω	
Insulation resistance (winding to winding)	$Ri > 100 M\Omega$	-	$Ri > 1\ 000\ M\Omega$ with a 250 Vpc test voltage	
Primary open circuit impedance (from 75 kHz to 1 MHz)	$ Z > 3 k\Omega$ on full temperature operating range	$ Z > 10 \text{ k}\Omega \text{ at } 25^{\circ}\text{C}$ $ Z > 4.8 \text{ k}\Omega \text{ at } -65^{\circ}\text{C}$ $ Z > 4 \text{ k}\Omega \text{ at } -85^{\circ}\text{C}$	$ Z \geq 9.4 \ \text{k}\Omega$ at 25°C (***)	
Primary parallel inductance	-	Lp = 22 mH	$Lp \ge 20 \text{ mH}$	
Primary parallel capacitance	-	Cp = 10 pF	Cp ≤ 11.4 pF	
Inter-winding capacitance	-	Ci = 45 pF	-	
Primary leakage inductance	-	-	$Lf \le 6 \ \mu H$	
Droop (*)	D < 20 %	D = 4.5 % (**)	D < 20 %	
Overshoot and ringing (*)	$0 < \pm 1 V$	0 = 0.3 V (**)	$0 < \pm 1 V$	

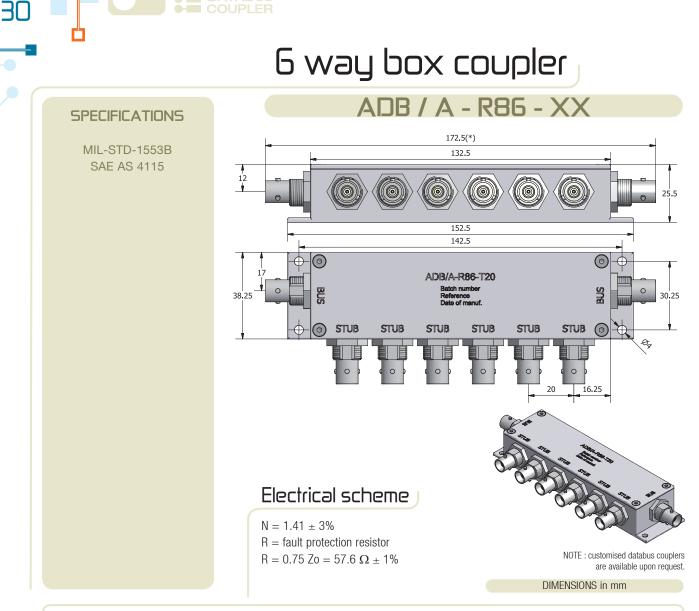
JN 1081 approved DDP-J-403-A-0222 - (*) Tested with a 250 kHz square wave of 27 Vpp with 100ns rise and fall times through a 360 \pm 5 % Ω resistor. (**) Average values taken during the JN 1081N qualification. - (***) 9.4 k Ω at 25°C guarantees 3 k Ω minimum from -65°C to 150°C

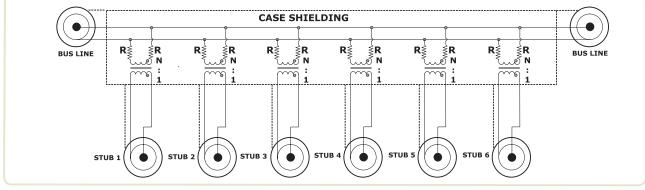
Available connector types

ADB/A-RXX-T10 - Sub-miniature Trompeter BJ-150 (bayonet 3 lugs) ADB/A-RXX-T11 - Sub-miniature Trompeter BJ-3150 (threaded) ADB/A-RXX-T20 - Miniature Trompeter BJ-76 (bayonet 3 lugs) ADB/A-RXX-T21 - Miniature Trompeter BJ-376 (threaded) Other connectors can be adapted on request.

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Identification code

ADB / Α R 8 6 XX AXON' A : AERONAUTICS REMOVABLE NUMBER NUMBER TYPE OF DATABUS VERSION VERSION OF OUTLETS OF STUBS CONNECTORS COUPLER (for space See next page "available connector applications, types" please contact us)

> NOTE : POSSIBILITY TO INTEGRATE A BUS TERMINATOR (77 Ω) INSIDE THE COUPLER. In this case, there is only one connector on the bus line. For instance, ADB-R76-XX is a coupler with one bus connector, six stub connectors and one terminator inside the housing.

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PARAMETERS	REQUIRED	ACTUAL
Nominal line impedance (*)	$77 \pm 7 \Omega$	$77 \pm 7 \Omega$
Turn ratio	$\sqrt{2 \pm 3}$ %	$\sqrt{2 \pm 3}$ %
CMR	< -45 dB mini at 1 MHz	< -45 dB mini at 1 MHz
Input impedance	$> 500 \Omega$ in the frequency range (75 KHz to 1 MHz) and in the indicated temp. range (-65°C to 150°C)	> 500 Ω
Fault protection insulation resistors in series on each bus winding connection	0.75 Zo ± 2 %	57.6 Ω ± 1 %
Insulation resistance between : - bus / stub - inner contacts / shield	100 MΩ 100 MΩ	$>$ 1 000 M Ω at 250 Vpc $>$ 1 000 M Ω at 500 Vpc
Shield continuity	-	50 m Ω maximum.
Shield coverage	Connection 75 %	Connection 100 %
Dielectric withstanding strength : - between shield and inner wires	500 V rms	500 V rms

(*) Impedance : seen from the stub when the bus line is loaded with Zo at both sides of the coupler.

Mechanical and environmental characteristics

PARAMETERS	PARAMETERS	
Operating temperature : -65°C to +150°C	Resistance to salt spray (48 hours) according to EN 2591-307	
Weight : < 344g -T20 version		
Excellent vibration and shock resistance	MTBF available following MIL-HDBK 217 (environment and operating temperature to be specified)	
Excellent resistance to thermal stress	(

Transformer characteristics

PARAMETERS REQUIRED VALUES (MIL-STD-1553 or SAE AS 4115)	•	NOMINAL VALUES OR AXON' REQUIRED VALUES		
	NOMINAL VALUES	REQUIRED BY AXON' / QUALITY PLAN		
Curie point	-	-	Over 195°C	
Turn ratio	$\sqrt{2 \pm 3 \%}$	$\sqrt{2 \pm 3 \%}$	$\sqrt{2 \pm 3 \%}$	
Secondary DC resistance	$Rs < 5 \Omega$	$Rs = 2 \Omega$	Rs < 2.5 Ω	
Insulation resistance (winding to winding)	$Ri > 100 M\Omega$	-	$\textrm{Ri} > 1~000~\textrm{M}\Omega$ with a 250 Vbc test voltage	
Primary open circuit impedance (from 75 kHz to 1 MHz)	$ Z >3~\text{k}\Omega$ on full temperature operating range	Z > 10 kΩ at 25°C Z > 4.8 kΩ at -65°C Z > 4 kΩ at -85°C	$ Z \geq 9.4 \ \text{k}\Omega$ at 25°C (***)	
Primary parallel inductance	-	Lp = 22 mH	$Lp \ge 20 \text{ mH}$	
Primary parallel capacitance	-	Cp = 10 pF	Cp ≤ 11.4 pF	
Inter-winding capacitance	-	Ci = 45 pF	-	
Primary leakage inductance	-	-	$Lf \le 6 \mu H$	
Droop (*)	D < 20 %	D = 4.5 % (**)	D < 20 %	
Overshoot and ringing (*)	$0 < \pm 1 V$	0 = 0.3 V (**)	$0 < \pm 1 V$	

JN 1081 approved DDP-J-403-A-0222 - (*) Tested with a 250 kHz square wave of 27 Vpp with 100ns rise and fall times through a 360 \pm 5 % Ω resistor. (**) Average values taken during the JN 1081N qualification. - (***) 9.4 k Ω at 25°C guarantees 3 k Ω minimum from -65°C to 150°C

Available connector types

ADB/A-RXX-T10 - Sub-miniature Trompeter BJ-150 (bayonet 3 lugs) ADB/A-RXX-T11 - Sub-miniature Trompeter BJ-3150 (threaded) ADB/A-RXX-T20 - Miniature Trompeter BJ-76 (bayonet 3 lugs) ADB/A-RXX-T21 - Miniature Trompeter BJ-376 (threaded) Other connectors can be adapted on request.

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